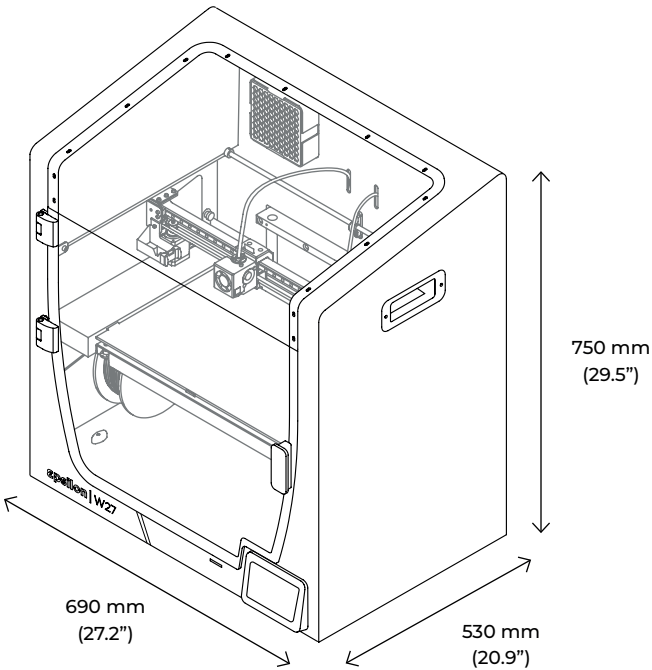
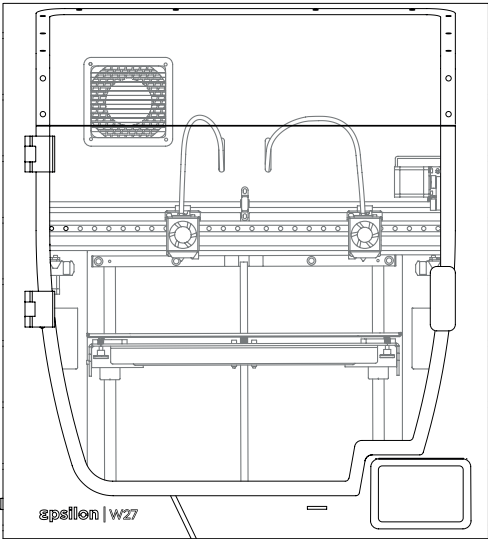


# Specifications



## BCN3D Epsilon W27 (Gen 2)



### Printer properties

3D Printing Technology	Fused Filament Fabrication (FFF)
Architecture	Independent Dual EXtruder (IDEX)
Printing volume	420mm x 300mm x 220mm (16.5" x 11.8" x 8.7")
Build chamber	Passive Heated Chamber Fully enclosed Safety Pause
Air filtering	Category H13 HEPA filter Active Carbon filter
Number of extruders	2
Warranty	1 year for EU countries 1 year for non-EU countries
Extruder system	Extruder Bondtech™ high-tech dual drive gears Hotends optimized
Printing modes	Single mode Duplication mode Mirror mode Multimaterial mode Soluble Supports mode

# Specifications



## BCN3D Epsilon W27 (Gen 2)

### Printer properties

Automatic Calibration System	Based on a piezoelectric sensor Main features: * Accurate Z homing * Quick assisted bed leveling * Automatic XYZ offset extruder calibration * Automatic Mesh Mapping
Electronics	Single Board Computer: Toradex ARM Compute Module Motion Board: BCN3D Electronics with Independent Stepper Drivers
Firmware	BCN3D Embedded Linux distribution BCN3D Epsilon - Marlin
Heated bed	Silicone thermal pad
Screen	5" full color capacitive touchscreen
Supported languages	Spanish English German French Italian Japanese Portuguese Chinese
Supported files	*.gcode
Operating sound	49 dB(A)
Nozzle diameter	Brass nozzle: 0,4mm (default)   0,6mm   0,8mm   1,0mm Hotend X: 0,6mm - Hotend M: 0,4mm
Certifications	CE / FCC
Connectivity	Offline printing: SD card Online printing: WiFi or Ethernet (through BCN3D Cloud)

### Materials

Filament diameter	2,85 ± 0,05 mm
Compatible materials	Standard materials: PLA, Tough PLA, PET-G, TPU 98A, PVA, BVOH Technical materials: ABS, PP, PA Composite materials (only with Hotend X): PP GF30, PAHT CF15, PET CF15 Metal materials (only with Hotend M): Ultrafuse 316L, Ultrafuse 17-4 PH
Open filament system	Yes

# Specifications



## BCN3D Epsilon W27 (Gen 2)

### Physical properties

Overall dimensions	690mm (W) x 530mm (D) x 750mm (H) (27.2" x 20.9" x 29.5")
Weight	33kg (72.7 lb)
Shipping box dimensions	800mm (W) x 600mm (D) x 1230mm (H) (31.5" x 23.6" x 48.4")
Shipping weight	60kg (132.3 lb)
Shipping method	Half Europallet

### Printing properties

Recommended profiles	Layer height: 0,2mm   0,3mm   0,4mm (depending on nozzle diameter)
Layer height	0,05mm - 0,5mm (custom profiles)
Positioning resolution (X / Y / Z)	1,25µm / 1,25µm / 1µm
Operating temperature	15 °C - 30 °C
Extruder maximum temperature	300 °C
Heated bed maximum temperature	120 °C
Build chamber maximum temperature	60 °C (depending on operating temperature)

### Electric Properties

Input	AC 100-240V, AC 8,4-3,5A, 50-60Hz
Maximum power consumption	840W

### Software

File preparation software	BCN3D Stratos
Operating Systems	Windows, Mac, Linux
Supported files	STL, 3MF, OBJ, AMF, DAE, ZAE, CTM, PLY, X3D, GLB, GLTF
Wireless connectivity	BCN3D Cloud
Supported browsers	Google Chrome, Mozilla Firefox, Microsoft Edge, Safari, Opera

# Specifications



## BCN3D Epsilon W27 (Gen 2)

### Support Plans

The Epsilon Support Plans are designed to provide better customer satisfaction, improved ROI and reduced downtime. The plans are available in the form of either a 1 year, 2 year or 3 year term. The 1 year plan runs alongside our standard 12 month warranty. The 2nd and 3rd year plans include an extension of the warranty.

Contents of the Epsilon Support Plan: Priority email & online chat support (response time less than 24h), access to a dedicated support phone line (08:30 - 17:30 CET), 1 hour call with BCN3D Applications Engineer (1 month after installation), BCN3D Maintenance Kit and Extended Warranty (on 2nd and 3rd Year Plans).