

# Technical Data Sheets

## BCN3D Omega Filaments

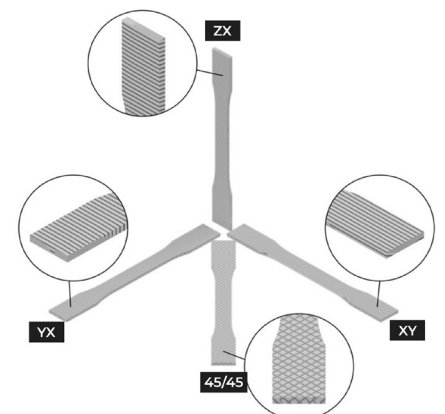


Material Properties	Test Method	Omega Proto	Omega Resistant Nylon	Omega Tooling CF
Density (g/cm <sup>3</sup> )	-	1.26	1.2	1.22
Glass Transition Temperature, °C	ASTM D3418	81	76	86
HDT B @ 0.45 MPa, °C	ISO 75	66	110	177
HDT A @ 1.8 MPa, °C	ISO 75	60.5	75	145

Mechanical Properties	Test Method	Omega Proto	Omega Resistant Nylon	Omega Tooling CF
<i>XY Direction</i>				
Notched Izod Impact Strength (kJ/m <sup>2</sup> )	ISO 180/A	-	-	-
Tensile Strength (MPa)	ISO 527-2	45	75	108
Tensile Strain (%)	ISO 527-2	2.4	6.4	2.4
Tensile Modulus (GPa)	ISO 527-2	2.4	2.9	6
Flexural strength (MPa)	ISO 178	84.8	122.6	165
Flexural modulus (GPa)	ISO 178	2.8	2.9	9

<i>45-45 Direction</i>				
Notched Izod Impact Strength (kJ/m <sup>2</sup> )	ISO 180/A	-	-	-
Tensile Strength (MPa)	ISO 527-2	40	76	59
Tensile Strain (%)	ISO 527-2	2.8	5.6	1.5
Tensile Modulus (GPa)	ISO 527-2	1.8	2.4	3.7
Flexural strength (MPa)	ISO 178	72	136	119
Flexural modulus (GPa)	ISO 178	2	3.1	1.94

<i>ZX Direction</i>				
Notched Izod Impact Strength (kJ/m <sup>2</sup> )	ISO 180/A	-	-	-
Tensile Strength (MPa)	ISO 527-2	36	53	25.9
Tensile Strain (%)	ISO 527-2	1.6	4.2	1.28
Tensile Modulus (GPa)	ISO 527-2	1.7	2.2	1.9
Flexural strength (MPa)	ISO 178	32.7	111	16.2
Flexural modulus (GPa)	ISO 178	1.48	2.2	5



BCN3D tests are uniquely designed to maximize test performance and printed with full infill and with a 0.4mm tip. All customer parts should be tested in accordance with the customer's specifications. While the descriptions, designs, data, and information contained herein are presented in good faith and believed to be accurate, it is provided for inspiration only. Because many factors may affect processing or application/use, we recommend that you perform independent tests to determine the suitability and proper use of a product for your particular purpose. No warranties of any kind, either express or implied, including warranties of merchantability or fitness for a particular purpose are made regarding products described herein, or that this content may be used without infringing the intellectual property of others. In no case shall descriptions, information, data, or designs described herein be considered a part of our terms and conditions of sale.